Description

This double-sided tape consists of a paper tissue carrier, layered on both sides with a modified dispersion acrylate adhesive. It has a very good initial adhesion as well as an excellent resistance to UV radiation and aging. Suitable for critical substrate surfaces such as polyethylene and polyether foam. The adhesive is lined with a double-sided silicone paper.

Carrier

Paper Tissue

Liner

55# (3-mil) paper, brown, silicone-coated on both sides, with blue ORAFOL branding

Adhesive

Modified dispersion acrylate

Area of Use

Used as an adhesive medium for polyester, polyether, PVC and polyethylene foams. For splicing of paper, cardboard and film rolls as well as for the application to felt and textiles. For attachment of displays and advertising mediums and as an attachment aid in the leather and textile industry.

Technical Data

Thickness* (adhesive and carrier)	4.5-mil		
Temperature resistance	-40°F to +212°F		
LoopTack* (FINAT TM9)	55 oz/in		
Adhesive power*	3.65 lb/in	after 1 min	
(FINAT TM 1, on stainless steel, one side	4.11 lb/in	after 20 min	
covered with 2-mil polyester film)	4.80 lb/in	after 24 h	
Shear strength*	48 h	at 73°F	
(FINAT TM 8, on stainless steel, one side	20 min	at 158°F	
covered with 2-mil polyester film)			
Temperature resistant* (S.A.F.T.)	230°F		
Shelf life**	2 years		
Application temperature	> +59°F		
Available lengths	39, 49, 56, 61, S		
Available widths (in inches)	1/2, 3/4, 1, 1 1/2, 2, 3, 4		

^{*} average ** original packaging, at 68°F and 50% relative humidity

IMPORTANT NOTICE

All ORABOND™ products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND™ products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND™ products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

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