

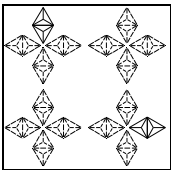
Description

ORALITE® VC 310 Marine is a tough weather resistant product designed for rugged outdoor use for marine applications that do not require Solas approval. The material is die cuttable and plotter cuttable, and easy to apply onto rigid substrates. The material does not need edge sealing. It is not recommended to screen print this material. ORALITE® VC 310 Marine is waterproof, UV-stabilised and visible at long distances.

Product Construction

ORALITE® VC 310 Marine is composed of cube corner (microprism) retroreflective elements integrally bonded to a flexible, smooth-surfaced tough and weather resistant UV stabilised polymeric film. The prism surfaces are coated with a vacuum deposition of aluminium to provide a mirror surface to the prism facets. The resulting material is not more than 0,20 mm thick, and comes with an aggressive high-tack pressure sensitive adhesive. The product is single layer, with no need for edge sealing.

Film Logo Pattern



Colour

ORALITE® VC 310 Marine is available in green, red, yellow, orange and blue. The colour shall be located in the area defined by the chromaticity coordinates and luminance factor provided in Table 2, when measured in accordance with the provisions of CIE No.15.2. The four pairs of coordinates determine the acceptable colour when measured with standard illuminant D₆₅ using a Hunter LabScan.

Retroreflectivity

Typical values for the coefficient of retroreflection (R') for ORALITE® VC 310 Marine are shown in when illuminated with CIE standard illuminant A and measured with the provisions of CIE no. 54. The values are an average of rotation angles 0° and 90°.

Impact Resistance

ORALITE® VC 310 Marine sheeting shall show no signs of cracking or delamination outside the actual area of impact when it is subjected to an impact of 1,13 N·m generated by a 0,91 kg weight with a 16 mm rounded tip, as per ASTM D4956.

Adhesive

The adhesive is protected by a release liner, which shall be removed by peeling, without soaking in water or other solvents. A 25 mm strip shall provide a bond such that it shall support an 800 g weight for 5 minutes without the strip peeling for a distance of more than 50 mm when applied to a smooth aluminium surface as specified in the ASTM 4956 adhesion test.

Shrinkage

A 230 mm square specimen of the sheeting with liner shall be conditioned a minimum of 1 hour at 22° C and 50% RH. The liner is then removed and the specimen is placed on a flat surface with the adhesive side up. 10 minutes after the liner is removed and again after 24 hours, then specimen is measured to determine the amount of dimensional change. The specimen must not shrink in any dimension more than 0,8 mm in 10 minutes and 3,1 mm in 24 hours.

Flexibility

The sheeting is conditioned for 24 hours at 22° C and 50% RH. The release liner is removed and the sheeting must be sufficiently flexible to show no cracking when bent in one second's time around a 3,1 mm diameter mandrel with the adhesive contacting the mandrel.

Application Instructions

Material must be applied when the film and substrate temperature is between 15° C and 38° C to assure proper adhesive bonding. Surfaces must be cleaned for grease, oil and dirt. Use a clean towel and Isopropyl alcohol or similar to wipe the surface before application. If any air bubbles are trapped, use a pin to puncture the bubble and squeegee to push the air towards the pin hole.

Please contact ORAFOL for complete application instructions.

Warranty

Please contact ORAFOL for full details. Warranty information will depend on the application.

Shelf Life

The product must be used within one year from the shipment date. All rolls including partially used rolls should be stored in original packaging, tightly wound. Store in a clean and dry area, away from direct sunlight. Store at 20° C and 50% relative humidity.

Table 1 - Retroreflectivity

Colour	Observation / Entrance Angle (β)					
	0,10° / -4°	0,10° / +30°	0,20° / -4°	0,20° / +30°	0,50° / -4°	0,50° / +30°
Yellow	800	450	470	270	110	51
Red	200	115	120	72	28	13
Green	200	115	120	72	28	13
Blue	95	50	56	32	13	6

All values have units of cd/lux/m².

Table 2 - Colour Specification Limits

Colour	Chromaticity Coordinates*									
	1		2		3		4		Y%	
	x	y	x	y	x	y	x	y	Min.	Max.
Yellow	0,498	0,412	0,557	0,442	0,479	0,520	0,438	0,472	12,0	30,0
Red	0,613	0,297	0,708	0,292	0,636	0,364	0,558	0,352	2,5	11,0
Green	0,030	0,380	0,166	0,346	0,286	0,426	0,201	0,776	2,5	11,0
Blue	0,114	0,030	0,244	0,202	0,190	0,247	0,066	0,208	1,0	10,0

*) The four pairs of chromaticity coordinates determine the acceptable chromaticity when measured with standard illuminant D65

IMPORTANT NOTE

All ORAFOL products are subject to careful quality control throughout the entire manufacturing process, and it is ensured that they are of merchantable quality and free from manufacturing defects. The information published is based on our analyses and studies and does not constitute any warranted properties or any agreement as to quality. Due to the diverse possibilities of use of ORAFOL products and the constant development of new applications, the buyer should carefully consider the suitability and performance of the product for the respective purpose; it bears all risks associated with such use. No warranty is given for purposes other than those listed in the Technical Data Sheet or for applications that are not processed in accordance with ORAFOL's processing instructions.

The durability of the end product depends upon a variety of factors, including but not limited to substrate selection and preparation, compliance with the recommended application guidelines, geographical area, exposure conditions and maintenance of the ORAFOL material and of the end product. Product defects caused by the substrate or improper surface preparation do not lie within ORAFOL's sphere of responsibility.

When using ORAFOL products, the pertinent national regulations are to be observed. ORAFOL recommends that you obtain the current stipulations from your local authority and ensure that the product meets these requirements. Please contact ORAFOL for further information.

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